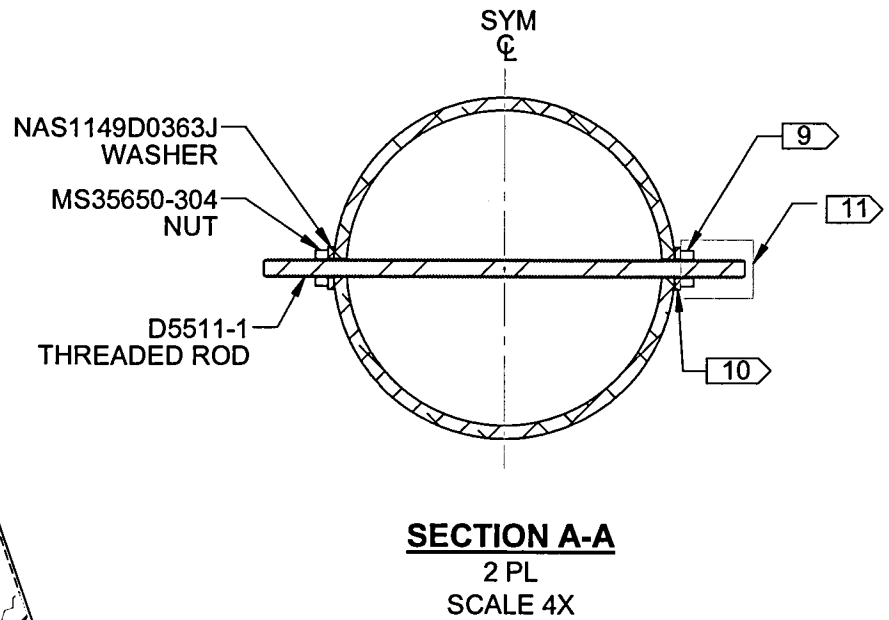
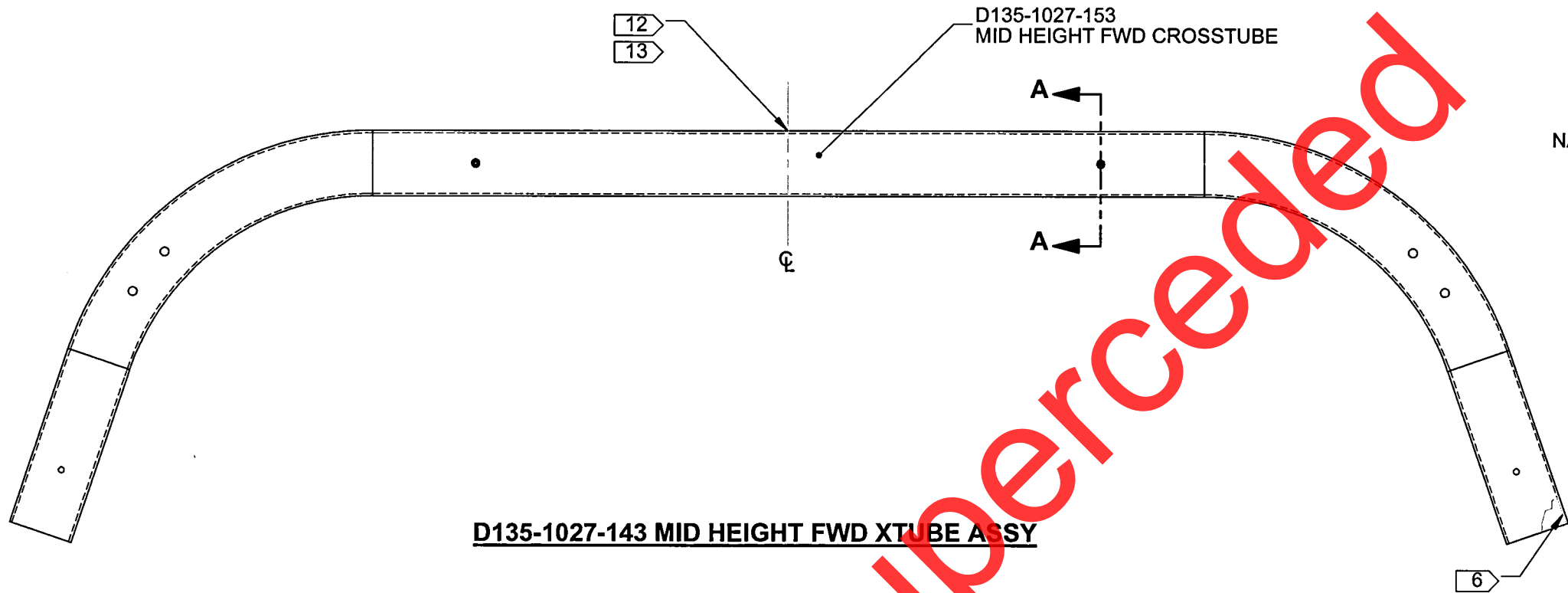


| ITEM | QTY -143 | P/N | DESCRIPTION |
|------|-------------|---------------|---------------------------|
| | X | D135-1027-143 | MID HEIGHT FWD XTUBE ASSY |
| 1 | 1 | D135-1027-153 | MID HEIGHT FWD CROSSTUBE |
| 2 | 2 | D5511-1 | THREADED ROD |
| 3 | 4 | MS35650-304 | NUT |
| 4 | 4 | NAS1149D0363J | WASHER |



- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME INSIDE AND OUTSIDE PER DART QSI 005 4.2.1.3.3 (FLOAT SKIDTUBE PRIMER)
PAINT OUTSIDE PER DART QSI 005 4.2.2.4 (FLOAT SKIDTUBE PAINT)
COAT INSIDE SURFACE WITH LPS PROCYON PER QSI 005 4.8
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: SCRIBE DART P/N "D135-1027-143" AND B/N ON INSIDE OF CUFF PER DART QSI 044 6.4 (VIBRATING STYLUS)
 - 7) WEIGHT: 15.22 lbs
 - 8) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE.
 - 9) APPLY 1 DROP OF LOCKTITE 263" TO THE MATING THREADS OF D5511-1 IMMEDIATELY PRIOR TO INSTALLING AND TORQUING THE MS35650-304 NUT TO 5-10 IN-LBS
 - 10) FILLET SEAL BETWEEN THE NUT AND CROSSTUBE USING PR1422 B1/2 OR P/S-890 B1/2 SEALANT PRIOR TO FINISHING
 - 11) MASK PRIOR TO PRIME AND PAINT
 - 12) AFTER FINISHING APPLY A 1.0 INCH LONG MARK TO THE TOP THE CROSSTUBE AS SHOWN TO INDICATE CENTERLINE PER QSI 044 6.1
 - 13) CENTER MARK MUST BE WITHIN 0.1 OF CENTERLINE

RELEASED
2017-08-01
ECN17-607

APPROVED

| | | | |
|------------|-------------|--|--------------|
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| DRAWN | AJS | | |
| CHECKED | ML | DRAWING NO. | REV. A |
| MFG. APPR. | DP | D135-1027-143 | SHEET 1 OF 1 |
| APPROVED | WM | TITLE | SCALE |
| DE APPR. | CP | MID HEIGHT FWD XTUBE ASSY | NTS |
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